



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5093-041
Job Sheet 176158



Part No: D5093-041

Job Qty: 6 ea

Part Name: Door Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.04.14 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.23 as per dwg rev.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/22/18	5/22/18	0.00	0.00	Start Up Waterjet		ac 18/04/22
100	Waterjet	6 pcs	5/22/18	5/22/18	0.00	0.62	Waterjet1		ac 18/04/22
110	QC	6 pcs	5/22/18	5/22/18	0.00	0.00	QC2 Waterjet-2		ac 18/04/22
120	QC	6 pcs	5/22/18	5/22/18	0.00	0.00	QC8-5		38
140	Brake NC	6 pcs	5/22/18	5/22/18	0.00	0.20	Brake NC 2		38
150	QC	6 pcs	5/22/18	5/22/18	0.00	0.00	QC5		38
160	Small Fab	6 pcs	5/23/18	5/23/18	0.00	0.68	Small Fab-8		38
170	QC	6 pcs	5/23/18	5/23/18	0.00	0.00	QC5		38
180	Packaging	6 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-2		38
190	QC21-SA	6 Ea	5/23/18	5/23/18	0.00	0.00	QC21		38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.2880 sf (.048 ea)	90-Start up Operation	50535687
D3622-1	Ball Stud	6 Ea (1 ea)	160-Small Fab	50751081x
MS21043-5	Nut	6 Ea (1 ea)	160-Small Fab	5024470
NAS1149C0563R	Washer	12 Ea (2 ea)	160-Small Fab	FM138409-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	152	0
160-Small Fab	D3622-1	6	12	0
	MS21043-5	6	147	0
	NAS1149C0563R	12	576	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 11:51 AM Dart.Gagnon.Michelle



Container No: S063688



Part: D5093-041

Job No: 176158

Serial No/Batch: S063688

Revision:

Inspector:

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Date: 04/22/18

